the fireplace company® Specifications for South African Conditions

Thank you for purchasing an **INVINCIBLE** closed combustion (slow combustion) cast iron multi fuel fireplace. You will find that this unit will use **1/3 less fuel** and be **3 times more effective** than an open fireplace. Invincible fireplaces are durable and robust. But like anything in life, it can be abused and misused. The units are designed to perform optimally with a **MODERATE** fire. **OVERFIRING** will cause damage to the fireplace and components; this will be evident by **glass breaking**, **baffle plate** warping, grate burning away, main structure warping or cracking.

THE GUARANTEE WILL BECOME NUL AND VOID IF ANY EVIDENCE OF OVER FIRING OR OTHER MISUSE IS APPARENT OR INSTALLATION WAS COMPLETED INCORRECTLY

Assembly instructions:

- Remove packaging; remove grate and baffle plate
- Tilt fireplace onto it's back; fit legs onto 4 bottom corners
- Do not over tighten legs; be careful when tilting onto legs
- Lift fireplace up when moving into position; legs can break
- Fit 'spigot' (round ring) onto top or rear flue exit as required
 - Use round flat plate to cover other flue exit
 - Use top exit for best draw and fireplace performance
 - Position rear of fireplace at least 120mm from the wall
 - Fireplace heat output is reduced when installed in a cavity
 - Position fireplace well away from furniture and curtains
 - Ensure adequate protection for combustible flooring
- Try not to use bends of more than 45° in the flue system
- Use 150Ø flues with a 90° bend on 18 kW and larger fireplaces
 - 150Ø flues recommended on 18 kW and larger fireplaces
 - Always fit flues with the crimped end downwards
- Always use insulation around flues in a roof space (fire hazard)
- **Ensure** cowl is higher than highest point (pitch) of the building
- Always ensure flues go up to the cowl inside a chimney cavity

Fitting the baffle plate: (if loose baffle plate is supplied)

- Place baffle plate with 2 flanges on top of the rear firebrick
- Find 2 'lugs' on left & right hand side panels inside the fireplace
- Position 2 flanges on short sides of baffle plate onto side lugs Baffle plate will lie 45° up from firebrick towards top front

Operating the fireplace

WHEN REFERING TO MULTI FUEL, IT MEANS MAINLY WOOD WITH SMALL AMOUNTS OF ANTHRACITE

- To cure the cast iron components start with 3 moderate fires
- Initially fireplace may give off a pungent smell & some fumes
- With use hot spots on the fireplace will appear lighter in color
- Start the fire by using a decent amount of "very dry kindling"
- Leave all vents & the door slightly open when lighting the fire (You need ample oxygen when air is cold and no wind outside)
- Smoke may be experienced when lighting up the fireplace
- Add larger pieces of **dry wood.** (about 40 mm to 50 mm Ø)
- When fire is "roaring", add one or two large **dry** pieces of wood
- Close the door and adjust bottom vents for required burning rate (At altitude and no wind; may have to leave door slightly open)
- Add only a few pieces of anthracite at a time (5 to 6 large nuggets) only when a wood fire is well established (Cast Iron units ONLY)
- Always use more wood if alternate fuels are added to a wood fire

Recommended fuels

- Fireplaces work the best with large pieces of dry seasoned wood (+- 6 Months)
- Buy a load of dry seasoned wood before start of rainy season
- Do not use Pine, wet or chemically treated wood
- Do not use gasoline, kerosene or newspaper to start the fire
- Use anthracite only with a well established fire
- Large amounts anthracite will cause over firing or block grate

Operating tips and maintenance

- Always leave top vents open if fitted to particular model
- Carbon build-up will occur on insides of door glass
- Clean glass: wipe with damp cloth dipped in wood ash when cold
- To restore luster look of fireplace wipe with a 50/50 mixture of raw linseed oil and mineral turpentine
- Do not use detergents or polish of any kind on the fireplace or Glass
- Have your unit serviced at least every two years

Guarantee Certificate

The main firebox of the INVINCIBLE fireplace is guaranteed against material and manufacturing defect for a period of 10 years from date of purchase. Please Note: NONE of the loose internal fire parts: grate, ashpan, baffle plate, rope, etc. are guaranteed. There is no guarantee on the fireplace door glass. The guarantee registration section below must be completed and e-mailed to the fireplace company within 14 days of purchase of the fireplace.

- **the fireplace company** will, at their discretion, either repair or replace defective parts after a proper investigation as to the cause of the defect.
- **The fireplace company** will not be liable for any consequential loss or incidental loss, damage or injury however caused.
- This guarantee will become nul and void if the fireplace is not installed in accordance with the installation instructions; is not serviced bi-annually, in accordance with the installation instructions; is subject to misuse or neglect, including the use of non recommended fuels; or damaged due to over firing.
- All claims on this guarantee must be made in writing to **the fireplace company** and must be accompanied by proof of purchase.
- Nothing in this guarantee shall affect your statutory rights.
- This guarantee is only applicable in South Africa and neighboring countries

Invoice no	Invoice date:	
Where Purchased:		
Name:	Cell no:	
Email address:		
Installation address:		
Firenless model (name).		
rirepiace model (name):		
Installer:	Cell no:	

Email to Gaurantee certificate to: - fireplaceco@absamail.co.za